

CIGARETTE SPECIFICATION

STOCKTON STREET  
PARLIAMENT 100 REGULAR (& LIGHTS) CHARCOAL SP /& 6S  
BRAND CODE-0500 (STD) /& 0503

EFFECTIVE DATE: 10/29/90  
STANDARD PRODUCTION

CIGARETTE LENGTH : 98.5 MM FTC TAR : 11.5 MG/CIGT 11.0 - 12.4  
TOBACCO ROD CIRCUM. : 24.80 MM  
TOBACCO ROD LENGTH : 68.5 MM  
FILTER LENGTH : 30.0 MM  
TIPPING LENGTH : 36.000 MM  
TOTAL R.T.D. : 4.70 IN. H2O  
DILUTION TARGET : 33.0 +/- 5.0 %

TIPPING PAPER : 72MM X 2700M WHT SGL UNC/PREPRINTED 11-673-A NOT PRE-PERF.

GLUE ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -  
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE  
MAXSL-DILUTED 27.00 MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A  
: NATIONAL 32-2007 (MK10/PROTOS 100) PVA 61-051-A

STD. FILLER - PACK O.V.: A0500 - 13.10% PARLIAMENT CHARCOAL SP (FTB: 13.25%)  
\*\*\* NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION \*\*\*

CIGARETTE PAPER : 27.25MM X 6500M 50CU/0.6%(K/D110-6/E751) 10-021-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A  
: MARLBORO BLACK #1-376 (MARK 8) 60-906-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : SIDE SEAM ADHESIVE NATIONAL 32-2007; PM MATERIAL  
: CODE 62-044-A CHANGED TO PM MATERIAL CODE 61-051-A  
: MATERIAL CODE CHANGE ONLY. NO OTHER CHANGES TO THE  
: SPECIFICATION. OK TO MIX.

PREPARED BY : C. F. VEALEY  
PREPARATION DATE : 10/26/90

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APPROVED BY:

*Charles H. Bates*

SUPERCEDES SPECIFICATION DATED: 6/18/90

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